

### In the Specification

Please amend paragraph 22 as follows:

[0022] where M is an alkaline earth metal. Differences in bonding strengths occur through different sizes of alkaline earth metal ions. In general, we believe the smaller the alkaline earth metal incorporated, the stronger the lattice and the higher the Fracture Toughness of the glass, with the difference between calcium ions and magnesium ions being particularly marked. Thus, to decrease the Fracture Toughness of the glass, it is desirable to maintain the magnesium oxide content of the glass low (less than 2%, preferably less than 1%, especially less than 0.5%, all by weight), while avoiding use of an excessively high (from a cost viewpoint) proportion of alkali metal oxide will generally imply a content of alkaline earth metal oxide, other than magnesium oxide, of at least 9% and preferably at least 10%, by weight. Preferably, the glass will contain at least 9% and especially at least 10% of calcium oxide, and the total alkaline earth metal oxide content (including magnesium oxide) of the glass will normally be more than 10% by weight.